



# SCIB Glaze 644

Oil-Based Paint for Decor Effects

## DESCRIPTION & USES

- SCIB GLAZE 644 is a high quality semi-transparent oil-based paint with a revolutionary Formula that produces high thixotropy consistency upon tinting.
- Long open time and extended workability time, which is essential for producing decorative techniques such as (Sponging, Ragging, Combing, Marbleizing, Color-Washing...).
- SCIB Glaze 644 is thixotropic and even the 50% dilution do not affect anti-sag property.
- Produces crisp sharp pattern.
- Very good coverage depending upon the pattern selected.

## PROPERTIES

Finish	Low Sheen
Color	Available in clear base and can be tinted for over 2000 colors & shades using SCIB Computer Tinting System
Density at 25°C	0.87 - 0.93 kg/l
Viscosity at 25°C	60 - 65 KU
% Solid Content by volume	49 ± 2
Washability/ Wet Scrubbing	Highly washable
Diluent/Thinner	White Spirit
Drying Time at 25°C and relative humidity 50%	<ul style="list-style-type: none"><li>• Touch Dry : 3 hours</li><li>• Recoat : 12 hours</li><li>• Hard Dry : 48 hours</li></ul>

## INSTRUCTIONS FOR USE

- 1) Surface preparation:
  - Surface must be clean, free from oil, grease, dirt, chalk, loose paint and other foreign materials
- 2) Application:
  - Primer: Prime surface with SEAL COAT 101 diluted 1:2 water
  - Putty: SCIB UNOSHIELD 203 or SCIB ACRYPUTTY 202.
  - Base Coat: 1or 2 coats of SCILAC GLOSS 425 or SCILAC SEMI-GLOSS 415 or ACRYCOAT SILK 366 or ACRYCOAT EGGSHELL or AQUALAC 444.
  - Finish Coat: GLAZE 644 suitably colored. Apply with right tool to get the chosen special effect. Dilution up to 50% with White Spirit
- 3) SPECIAL INSTRUCTIONS:
  - Although the product will appear thick after tinting, this is Special property for crisp pattern, so do not over-dilute.

## APPLICATION TOOLS

Brush, Roller, Sea Sponge, Roller with special effects, Cloth, Rag ...etc.

## COVERAGE

15 - 20 m<sup>2</sup>/l per coat according to thinning, pattern, substrate, base coat and style of painting.

## PACKAGING

Available in small containers and gallons. Refer to company price list for more information.

## STORAGE & SHELF-LIFE

18 months in original tightly closed containers away from direct sunlight and excessive heat.